

Fig. 1

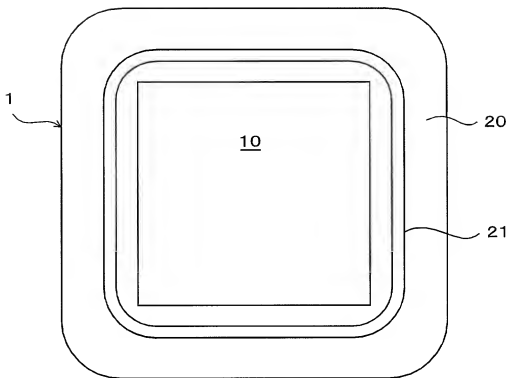


Fig. 2

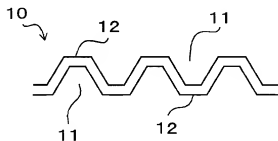


Fig. 3

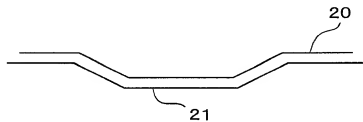


Fig. 4

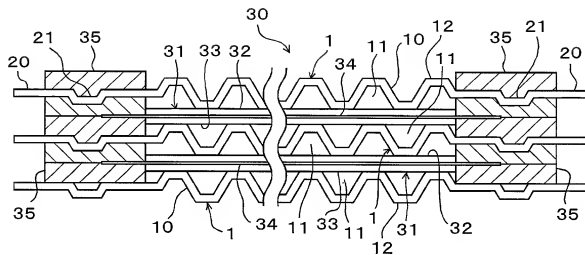
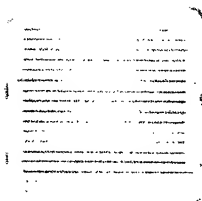
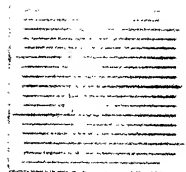


Fig. 5A



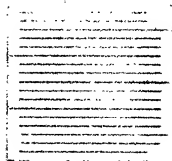
With a rib  
 (width:0.8mm,depth:0.1mm,  
 amount of warp:0.56mm)

Fig. 5B



With a rib  
 (width:1mm,depth:0.1mm,  
 amount of warp:0.07mm)

Fig. 5C



With a rib  
 (width:10mm,depth:0.1mm,  
 amount of warp:0.09mm)

Fig. 5D



Without a rib  
 (amount of warp:4.68mm)

Fig. 6

